

Work Order ID 60358



Page 1

July 6, 2010 1:32:34 PM

Item ID: D412-769-043

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seat Assembly, LH

Stop



Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: CL

Date: 10/7/4

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-769	Rev B

100	Pick Kit	0.00
-----	----------	------



Packaging

Memo

0.00

110	Small Fab	0.00
-----	-----------	------



Small Fab

Memo

0.00

Small Fab	1- assemble as per dwg D412-769-1
-----------	-----------------------------------

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------



QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60358

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July 6, 2010 1:32:34 PM

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Setup

Start



Revision ID:

Item Name: Aft Facing Seat Assembly, LH

Stop



Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

m 112588.

0.00

Powdercoat

Memo

0.00

Powder Coating

1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg
D412-769-041START 145
AVG T. 320°
FINISH 215.

① BL 10-7-12.

140



QC3- Inspect Part Finish

0.00

QC

Memo

0.00

Quality Control

S 10/07/13

①

150



Pick Kit

0.00

Packaging

Memo

0.00

Leaf 7/2 ①

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60358

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July 6, 2010 1:32:34 PM

Item ID: D412-769-043

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seat Assembly, LH

Stop



Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



Small Fab

0.00

1X

Small Fab

Memo

0.00

Small Fab

1- install remaining parts as per dwg D412-769-1

J M/L 10/07/13

170



QC5- Inspect part completeness to step on W/O

0.00

8.10(07)13

QC

Memo

0.00

Quality Control

X1
4H

180



Identify as per dwg & Stock Location:

0.00

Packaging

Memo

PPP
60362

0.00

Packaging

10/07/13 C

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W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60358

Page 4

July 6, 2010 1:32:34 PM

Item ID: D412-769-043

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seat Assembly, LH

Stop



Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:	Stop	



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							10-7-13

Quality Control

10-7-13

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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July 6, 2010 1:32:33 PM

Work Order ID: 60358



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Comments: IPP rev A 08-05-12 new issue DD verified by:EC
IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A		Purchased	No		110	Each	1,293.000	6	6				

Bolt Location Loc Qty Loc Code

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST350	1293	
105057	793	

115016 500

110 Each 391.0000 2 2

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST358	391	
114784	91	
115108	300	

11478

110 Each 28.0000

A standard linear barcode is located in the bottom right corner of the page.

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST362	28	
114018	8	
114801	20	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector		
			Initial Chief Eng	Action Description Chief Eng	Sign & Date					

NOTE: Date & initial all entries

Picklist Print

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July 6, 2010 1:32:33 PM

Work Order ID: 60358**Parent Item:** D412-769-043**Parent Item Name:** Aft Facing Seat Assembly, LH**Start Date:** 7/06/10**Required Date:** 7/20/10**Start Qty:** 1.00**Required Qty:** 1.00

AN5-10A

Purchased

No

110

Each

227.0000

6



Bolt



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST337	227	
114199	27	114199
114752	100	
115108	100	

AN5-13A

Purchased

No

110

Each

70.0000

2



Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST338	70	
114181	20	114181
114615	50	

AN525-10R24

Purchased

No

110

Each

164.0000

9



Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST325	164	
114056	164	114056

AN960JD10

NAS1149D0363J

Purchased

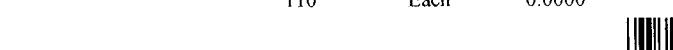
No

110

Each

0.0000

21



Washer



AN960JD416

NAS1149D0463J

Purchased

No

110

Each

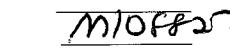
20.0000

4



Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST351	20	
108827	20	108827



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector		
			Initial Chief Eng	Action Description Chief Eng	Sign & Date					

NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 60358



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

D3782-043



Manufactured No

110

Each

1.0000

1

1



Front Outboard Leg Assembly, LH

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST249	1	
-------	---	--

54326

	1	
--	---	--

	1	
--	---	--

ST	2	
----	---	--

56570

	2	
--	---	--

	2	
--	---	--

110	Each	2.0000
-----	------	--------

54326

2

D3782-045



Manufactured No

110

Each

2.0000

2



Back Leg Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST	2	
----	---	--

56570

	2	
--	---	--

	2	
--	---	--

110	Each	2.0000
-----	------	--------

56570

1

D3783-041



Manufactured No

110

Each

2.0000

1



Lateral Brace Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST249A	2	
--------	---	--

56599

	2	
--	---	--

	2	
--	---	--

110	Each	2.0000
-----	------	--------

56599

2

D3783-043



Manufactured No

110

Each

2.0000

2



Longitudinal Brace Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST249A	2	
--------	---	--

56571

	2	
--	---	--

	2	
--	---	--

110	Each	4.0000
-----	------	--------

56571

1

D3783-045



Manufactured No

110

Each

4.0000

1



Angle Brace Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST248	4	
-------	---	--

54331

	1	
--	---	--

56319

	3	
--	---	--

54331

1

July 6, 2010 1:32:33 PM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 60358



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

D3784-041



Seat Support Assembly, Center

Manufactured

No

110

Each

4.0000

1

1



h

D3784-043



Seat Support Assembly, LH

Manufactured

No

110

Each

5.0000

1



h

D3784-044



Seat Support Assembly, RH

Manufactured

No

110

Each

2.0000

1



h

MS21042L3



Nut

Purchased

No

110

Each

2,871.000

9



*h
P07/7/12 C*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 60358



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L4



Purchased

No

110

Each

4,422.000

2

2



Nut

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	ST300	4410	
	113422	68	
	114523	28	
	114718	314	
	114784	2000	
	115108	2000	
	ST356	12	
	108145	12	

114718

AN525-10R22



Purchased

No

160

Each

150.0000

13

13

114718

Screw

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	ST325	150	
	113595	150	

113595

AN960JD10L



NAS1149D0332J

Purchased

No

160

Each

3,303.000

13

13

113595

Washer

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	ST348	3303	
	110985	3303	

110985

D3774-1



Manufactured

No

160

Each

1.0000

1

110985

Seat Bottom, LH/RH

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	ST256	1	
	56315	1	

56315

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 7 /8

Work Order ID: 60358



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

D3774-3



Seat Back, LH/RH

Manufactured

No

160

Each

4.0000

1

1

lu

D3775-1



Guard

Manufactured

No

160

Each

10.0000

2

55383

lu

D3792-1



Seat Belt Eye Bolt

Manufactured

No

160

Each

70.0000

3

54313

lu

MS21042L3



Nut

Purchased

No

160

Each

2,871.000

9

42020

19 10+9

Perf 7/7 ①

July 6, 2010 1:32:33 PM

Shop Packet Print

Page 7

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 60358



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

MS21042L5



Purchased

No

160

Each

463.0000

12

12

Nut



Location

ST139

Loc Qty

463

Loc Code

114813

463

714813

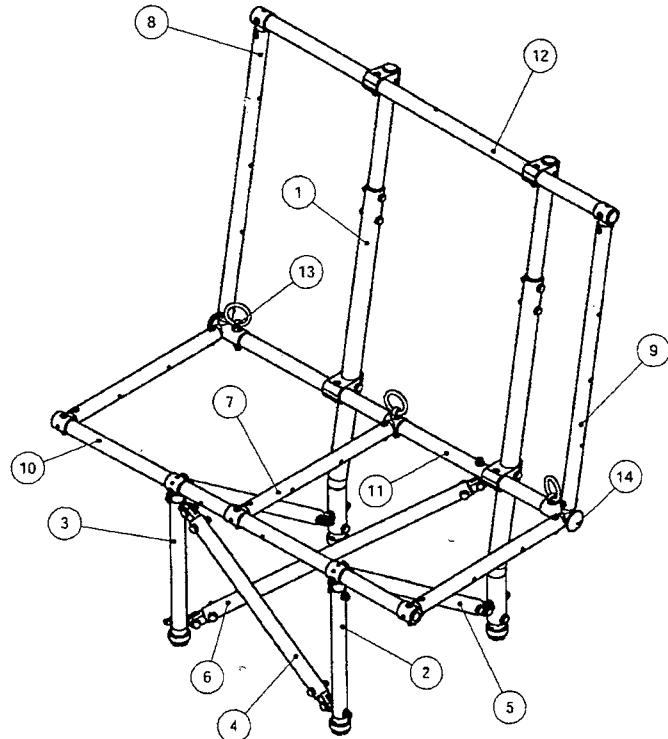
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

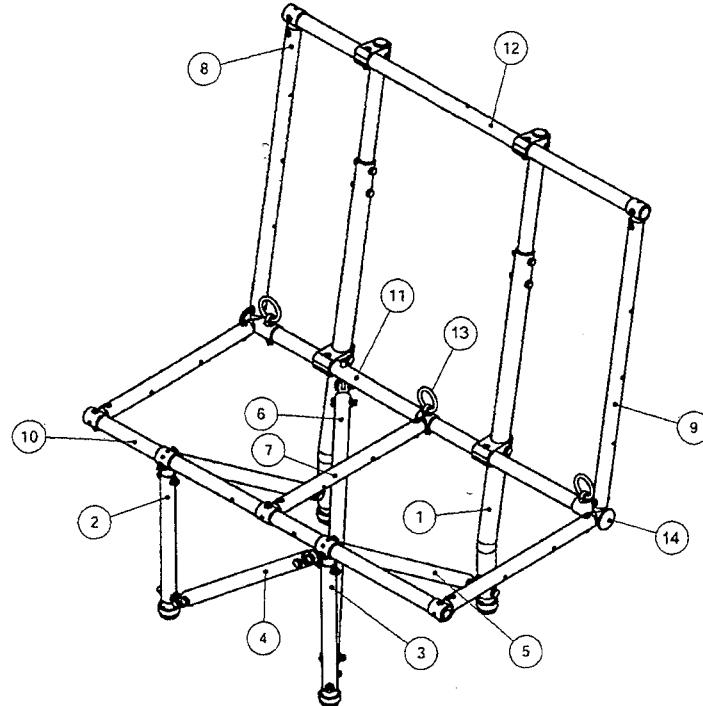


Item Number	Part Number	Description	Quantity (-043)
1	D3782-045	Back Leg Assembly	2
2	D3782-041	Front Inboard Leg Assembly	1
3	D3782-043	Front Outboard Leg Assembly	1
4	D3783-041	Lateral Brace Assembly	1
5	D3783-043	Longitudinal Brace Assembly	2
6	D3783-045	Angle Brace Assembly	1
7	D3784-041	Seat Support Assembly	1
8	D3784-043	Seat Support Assembly, LH	1
9	D3784-044	Seat Support Assembly, RH	1
10	D3766-1	Front Rail	1
11	D3766-3	Rear Rail	1
12	D3767-1	Upper Rail	1
13	D3792-1	Seat Belt Eye Bolt	3
14	D3775-1	Guard	2
15	D3774-1	Seat Bottom (Not Shown)	1
16	D3774-3	Seat Back (Not Shown)	1

Figure 25-11: D412-769-043 Aft Facing Seat Assembly, LH

C210/716

W10: 60358



Item Number	Part Number	Description	Quantity (-044)
1	D3782-045	Back Leg Assembly	2
2	D3782-041	Front Inboard Leg Assembly	1
3	D3782-044	Front Outboard Leg Assembly	1
4	D3783-041	Lateral Brace Assembly	1
5	D3783-043	Longitudinal Brace Assembly	2
6	D3783-045	Angle Brace Assembly	1
7	D3784-041	Seat Support Assembly	1
8	D3784-043	Seat Support Assembly, LH	1
9	D3784-044	Seat Support Assembly, RH	1
10	D3766-2	Front Rail	1
11	D3766-3	Rear Rail	1
12	D3767-1	Upper Rail	1
13	D3792-1	Seat Belt Eye Bolt	3
14	D3775-1	Guard	2
15	D3774-1	Seat Bottom (Not Shown)	1
16	D3774-3	Seat Back (Not Shown)	1

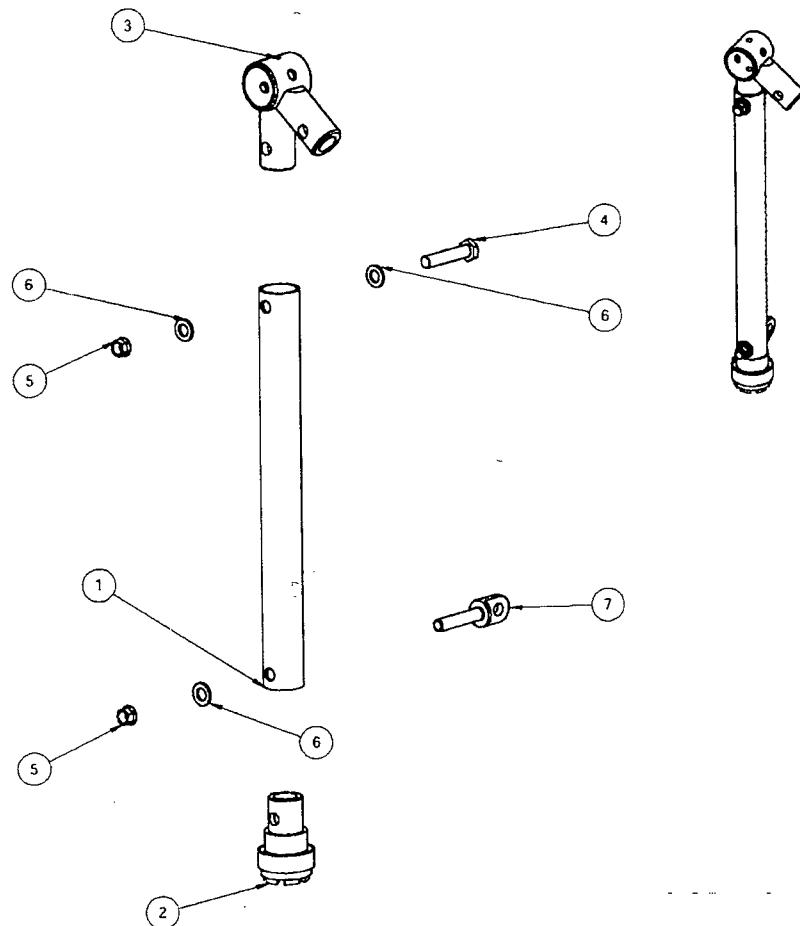
Figure 25-12: D412-769-044 Aft Facing Seat Assembly, RH

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25-00-00

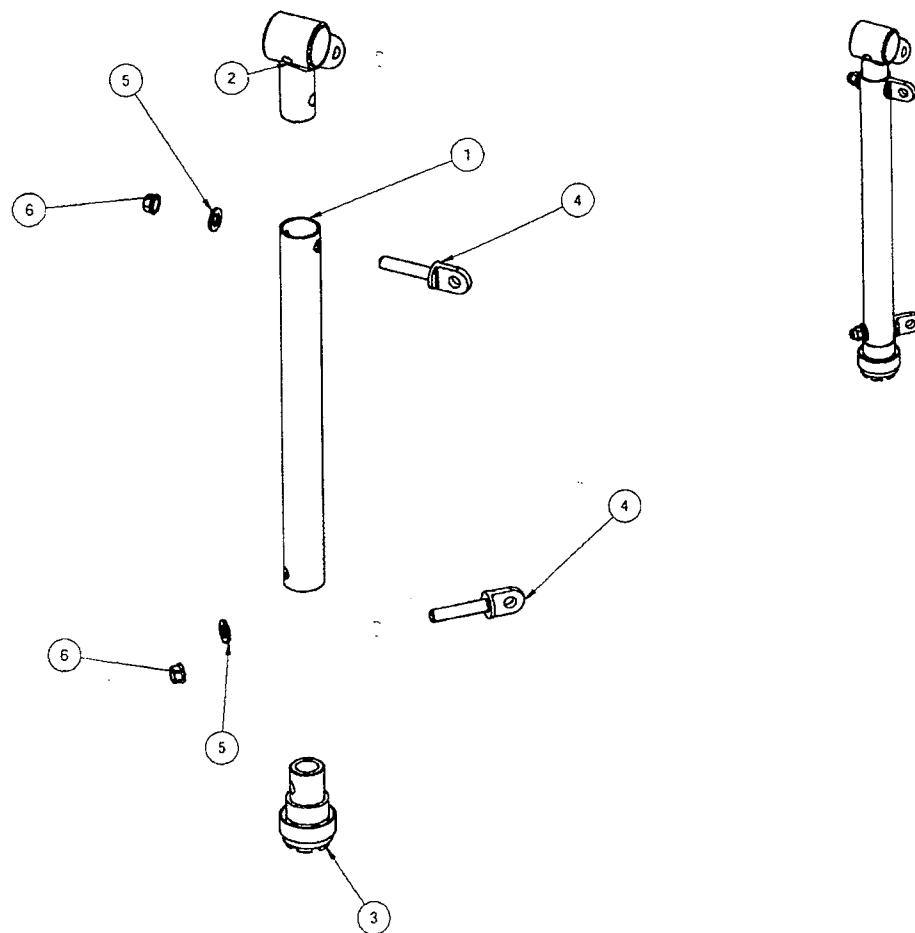
Revision: 1

W/D: 60358



Item Number	Part Number	Description	Quantity (-041)
1	D3768-1	Front Inboard Leg	1
2	D3787-1	Foot	1
3	D3762-041	Front Leg Fitting Assy	1
4	AN5-13A	Bolt	1
5	MS21042L5	Nut	2
6	NAS1149D0568J	Washer	3
7	AN45-13A	Eye Bolt	1

Figure 25-13: D3782-041 Front Inboard Leg Assembly



Item Number	Part Number	Description	Quantity (-043)	Quantity (-044)
1	D3768-3	Front Outboard Leg, LH	1	
1	D3768-4	Front Outboard Leg, RH		1
2	D3762-041	Front Leg Fitting Assy	1	1
3	D3787-1	Foot	1	1
4	AN45-13A	Eye Bolt	2	2
5	NAS1149D0568J	Washer	2	2
6	MS21042L5	Nut	2	2

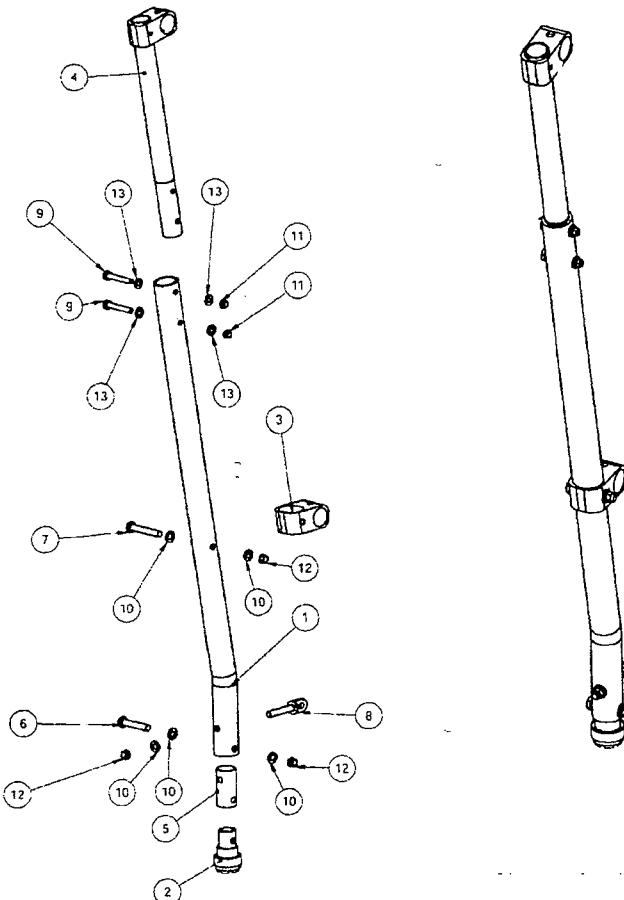
Figure 25-14: D3782-043/-044 Front Outboard Leg Assembly

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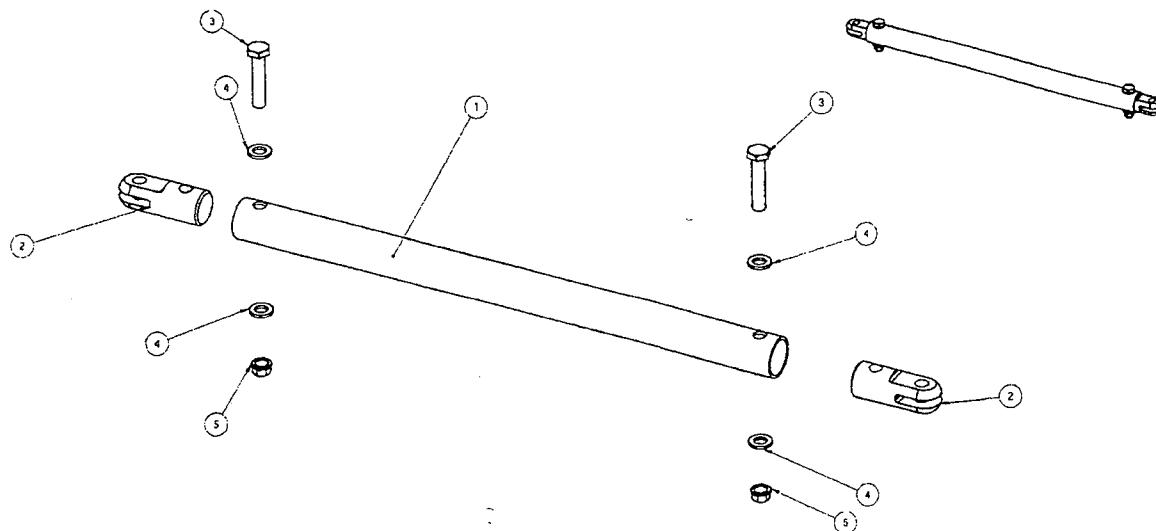


Item Number	Part Number	Description	Quantity (-045)
1	D3772-1	Back Leg	1
2	D3787-1	Foot	1
3	D3764-1	Back Leg Fitting	1
4	D3773-041	Head Rest Adapter	1
5	D3786-1	Sleeve	1
6	AN5-15A	Bolt	1
7	AN5-17A	Bolt	1
8	AN45-15A	Eye Bolt	1
9	AN4-15A	Bolt	2
10	NAS1149D0568J	Washer	5
11	MS21042L4	Nut	2
12	MS21042L5	Nut	3
13	NAS1149D0463J	Washer	4

Figure 25-15: D3782-045 Back Leg Assembly

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Item Number	Part Number	Description	Quantity (-041)	Quantity (-043)	Quantity (-045)
1	D3769-1	Tube	1		
1	D3769-3	Tube		1	
1	D3769-5	Tube			1
2	D3765-1	Clevis	2	1	2
3	AN5-13A	Bolt	2	1	2
4	NAS1149D0568J	Washer	4	2	4
5	MS21042L5	Nut	2	1	2

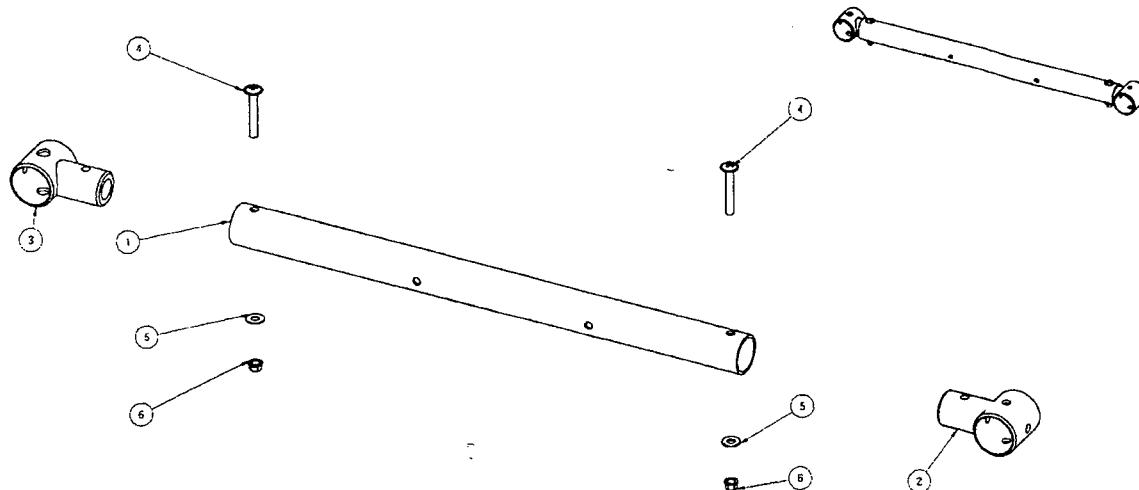
Figure 25-16: D3783-041/-043/-045 Brace Assemblies

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Item Number	Part Number	Description	Quantity (-041)
1	D3770-1	Tube	1
2	D3763-041	End Fitting	1
3	D3763-045	End Fitting	1
4	AN525-10R20	Screw	2
5	NAS1149D0332J	Washer	2
6	MS21042L3	Nut	2

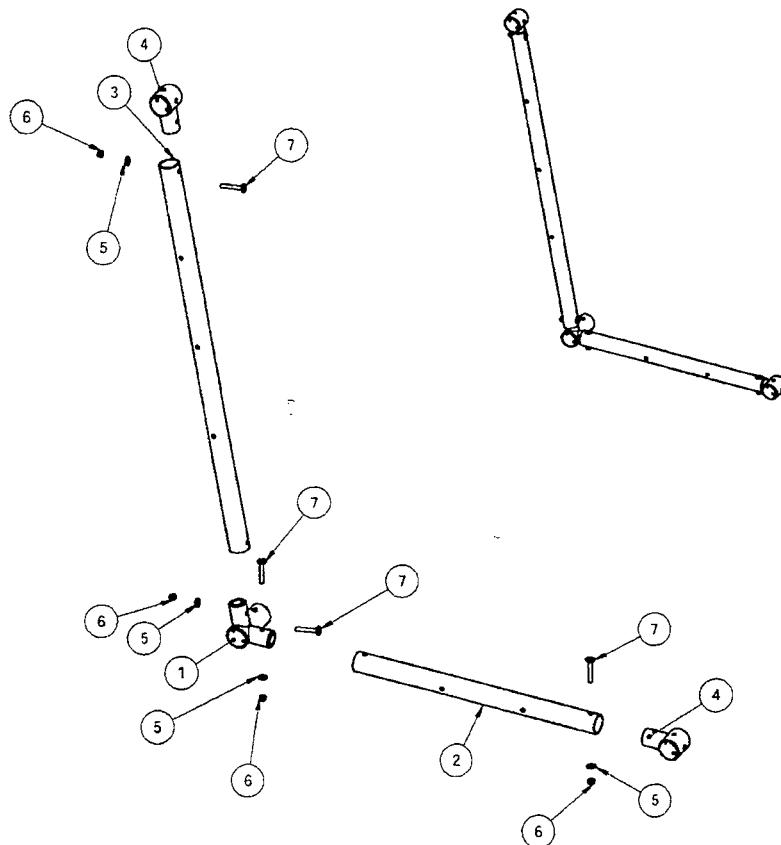
Figure 25-17: D3784-041 Seat Support Assembly

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Item Number	Part Number	Description	Quantity (-043)	Quantity (-044)
1	D3762-043	End Fitting, LH	1	
1	D3762-044	End Fitting, RH		1
2	D3770-1	Tube	1	1
3	D3770-3	Tube	1	1
4	D3763-041	End Fitting	2	2
5	NAS1149D0332J	Washer	4	4
6	MS21042L3	Nut	4	4
7	AN525-10R20	Screw	4	4

Figure 25-18: D3784-043/-044 Seat Support Assemblies

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